

ITEM	DESCRIPTION
1	CLEAR GLASS
2	PIB SEAL
3	SILICONE SEAL
4	ENDUR SST SPACER
5	CLEAR GLASS
6	CLEAR PVB
7	CLIC UNIT
8	POSSIBLE WIRE EXITS
9	CLIC POTTING SEAL
10	LOE (SURFACE 2)
11	LOE i89 (SURFACE 10)

CLIC GLASS NOTES:

- EACH PANEL NEEDS AN ELECTRONICS DRIVER AND POWER SUPPLY
- USE 18-2 CL3P CABLE FOR ELECTRICAL CONNECTIONS
- REMOVE ALL TEMPORARY ADHESIVE FROM CORNERS
- TRIANGLES INDICATE STANDARD LOCATIONS FOR CO-LOCATED WIRE EXITS - LENGTH PER CUSTOMER SPEC, MINIMUM 175mm
- FRONT VIEW SHOWS EXTERIOR SURFACE - LEFT AND RIGHT TO BE DETERMINED BY EXTERIOR DIRECTION (OUT OF PAGE)
- COMPATIBLE GLAZING MATERIALS REQUIRED; ANY WET GLAZING MATERIALS OR NON-SILICONE SETTING BLOCKS MUST BE CONFIRMED

DO NOT SCALE DRAWING

ALL UNITS IN MM UNLESS OTHERWISE NOTED

CARDINAL IG

SIZE A MATERIAL

REV E

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STANDARD TOLERANCES UNLESS OTHERWISE NOTED

X.X = ± .100
X.XX = ± .010
X.XXX = ± .005

∠ = ± .5°

DRAWING NO
5903 - CLIC IG CUSTOMER DRAWING

DESCRIPTION
DRAWING FOR CUSTOMER IMPLEMENTATION

DRAWN BY
dskaurud

DATE
10/13/2023


FINISH

SHEET 1 OF 2

REV	DATE	BY	DESCRIPTION
A	10/18/21	DPS	PART NUMBER UPDATE CHANGED FROM 9008 to 5303
B	03/10/22	ZTF	UPDATED MODEL, CHANGED NOTES, DOCUMENT NUMBER & TABLE, CLEANED UP HATCHING
C	01/11/23	ZTF	CHANGED MAX SIZE AND NOTES, SQUARE MODEL, ROTATED SECTION, AND ADDED TABLE
D	07/03/23	DPS	UPDATED REFERENCE TABLE, REMOVED SODA, UPDATED MIN CLIC DIM
E	10/13/2023	DPS	REMOVED ITEM 10 SURFACE NOTES, REMOVED DIMENSION AND WIRE LOCATION TOP LEFT

REFERENCE TABLE	CLIC GLASS (mm)	LAMINATION COVER GLASS (mm)	NOMINAL THICKNESS (X)	SIZE TOLERANCE	MAX SIZE (SHORT AXIS x LONG AXIS)	MIN CLIC DIMENSION	NOMINAL WEIGHT (LBS/SQFT)
CLIC 99	BORO (2.0)	2.2*	9.92	±3.0	15 SQ. FT	7" x 24"	4.42
CLIC 115	BORO (2.0)	3.0	11.52	±3.0	59" X 96"	7" x 24"	5.16

*NOTE: SAFE HANDLING LIMITS SIZE FOR THINNER LAMINATION

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DRAWN BY dskaurud		DATE 10/13/2023	FINISH	SHEET 2 OF 2		